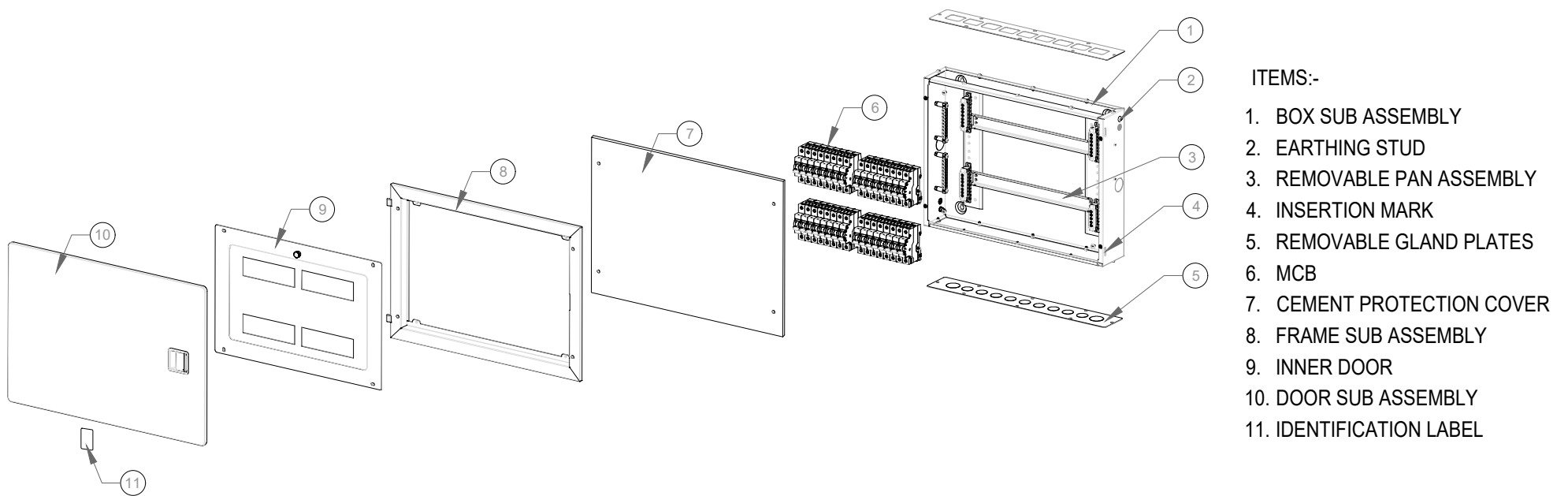


• AURALIS DB Installation Instructions :



• Assembly of AURALIS TPN DD DB

1. Packing, Storage & Handling of DB

- AURALIS DB comes with individual packing for DB's safe storage and handling.
- Separate protection carton is provided for DB door, frame and inner door.
- Store DB main carton safely away from heat and water till DB's are required for installation in/on the wall.
- Open DB main packing only when required for installation.
- After removing main DB carton, keep separate carton for DB door / frame safely until the DB wall-box installation is complete.

2. DB Wall Box Installation

- Remove polybag from DB, Recycle / dispose it safely to protect our environment.
- Auralis DB are provided with rectangular knockouts on top side gland plates for multiple pipe entries & round knockouts on bottom Side.
- These gland plates can be conveniently reversed or removed as per installation requirements.
- Fix the DB box in/on the wall only up to the insertion mark provided as shown in the picture.
- Important Note: If the box is flush-mounted deeper than the insertion marking line, frame and door assembly cannot be installed properly.

3. MCB Assembly inside DB Box

- Remove Cement protection sheet to access DB DIN rails & other parts.
- MCBs can be conveniently assembled on the DIN rail - Pan assembly & Fix the entire assembly inside the DB.
- Always follow electrical safety requirements for wiring connections.
- Refer to the wiring diagram provided on the DB door for MCB wiring / connections.

4. Frame & Door Installation

- Remove DB door and frame with polybag from carton. Remove polybag & recycle / dispose it safely to protect our environment.
- Put the frame and door assembly on the box and fix it with screws.
- Fix the inner shield on the frame using screws.
- Door and frame can be reversed on-site as per customer convenience by repositioning: Earth bar, Neutral bar and DIN rail channel.
- DB Identification Blank Label provided in Accessories Kit - It provides customize option to add DB Nomenclature as per requirement, space given inside the transparent label holder provided on Door Knob.

5. Safe & recommended installation practices

- Remove the cement protection cover only after DB box installation is complete and DB is not expected to be further exposed to wet cement / plaster, putty.
- Do not allow wet cement to dry or set on powder-coated surfaces of DB.
- If wet cement sets on powder coated surfaces during installation, Wipe such wet cement immediately by a clean dry cloth.
- Use of chisel or screwdriver to remove dried cement later will damage the powder coating surfaces and cause DB rusting.